



Measuring Sterile Processing Success

# High Reliability

## **High Reliability:** Measuring SPD Success

- Explain the importance of high reliability in sterile processing.
- Describe factors that contribute to people and process failures.
- Explain how a quality assurance program can create a highly reliable SPD.

# High Reliability

Consistently producing safe surgical instruments and devices efficiently even in risky situations







**Proficient  
People  
Performing  
Perfect  
Processes =  
High Reliability**



# High Reliability

## PEOPLE

Does everyone have the skills to perform in every area (decon, HLD, Assembly, Sterilization, Case Cartss, ect.)



Does the department suffer when certain people are not there?

## PROCESSES

- Are processes clearly understood?
- Are processes seamless with organized steps and supplies readily available.

## Definitions:

- **Proficient** – Competent or skilled in doing or using something.
- **Perfect** - make (something) completely free from faults or defects.



# People and Process Failures

## PEOPLE

### Why aren't people proficient?

- No or incomplete training
- No performance accountability

## PROCESSES

### Why aren't processes perfect?

- Disorganized environment
- Inconsistent supply availability
- Location of supplies
- Broken equipment





## Implementing a Continuous Quality Improvement Program

An effective Continuous Quality Improvement (CQI) program requires ***education*** and ***quality audits*** that will support people and improve processes continuously.



# Collect and Review Surgery Tray Error Data

2025 January		2025 February	
Bioburden	5	Bioburden	3
Missing Locks	6	Missing Locks	1
Missing Filter	2	Missing Filter	0
Missing Required	12	Missing Required	10
Missing Indicator	0	Missing Indicator	4
Misc.	9	Misc.	11
<b>TOTAL ERRORS</b>	<b>34</b>	<b>TOTAL ERRORS</b>	<b>29</b>
<b>Total Sterilized</b>	<b>11,188</b>	<b>Total Sterilized</b>	<b>10,628</b>
Trays	9178	Trays	8864
Peel Pouch	2010	Peel Pouch	1764

# Conduct and Document Random Audits

## Process Audits



Follow techs through a process to observe compliance



Look for process deviations and ask clarifying questions

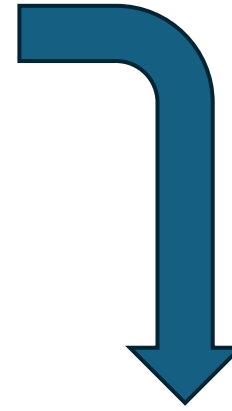
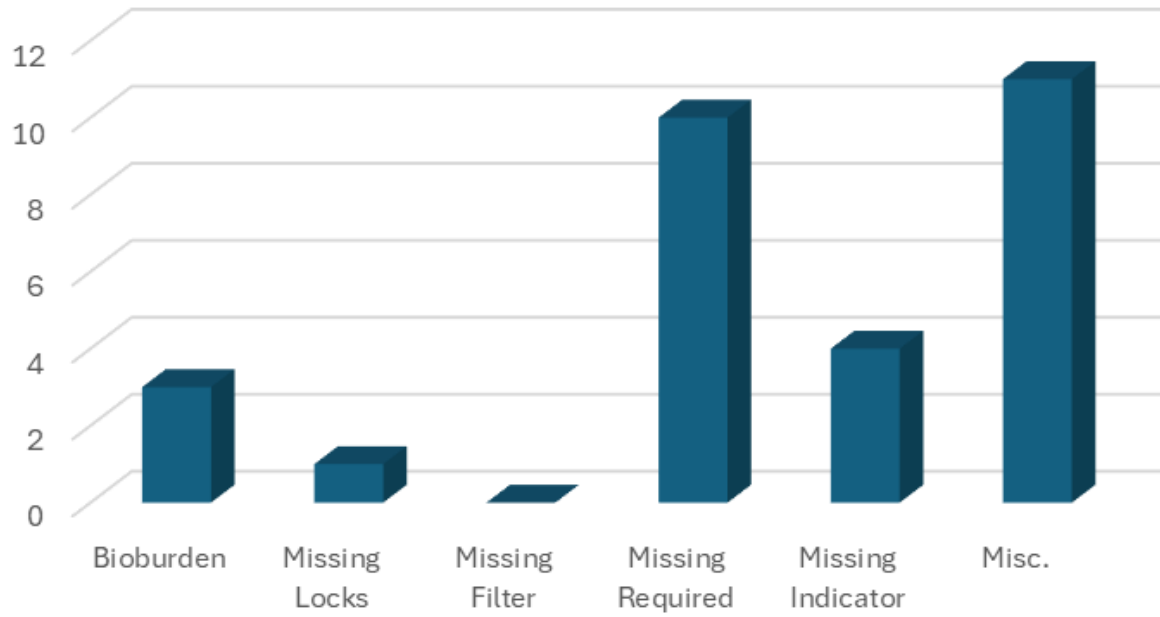


Evaluate process perfection

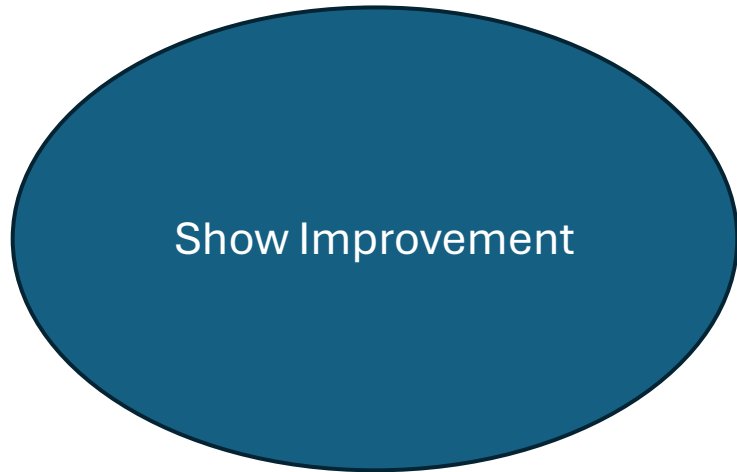
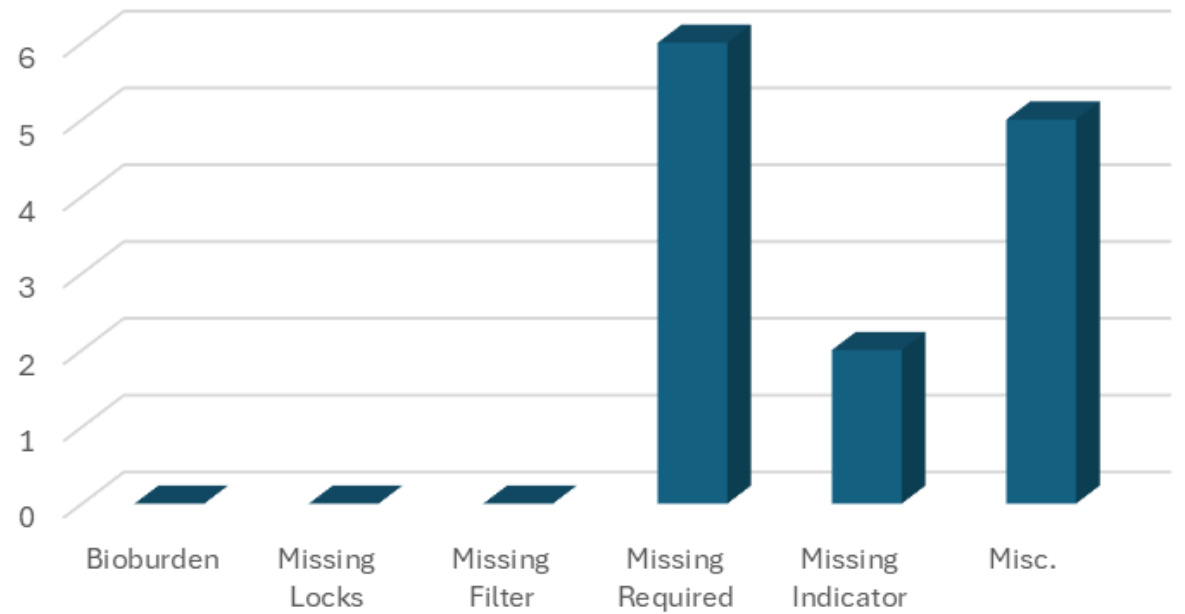
## Product Audits

- Inspect trays from the washer
- Open and inspect sterile trays
- Inspect completed case cart
- Inspect sterilization and HLD documentation
- Assign education as needed

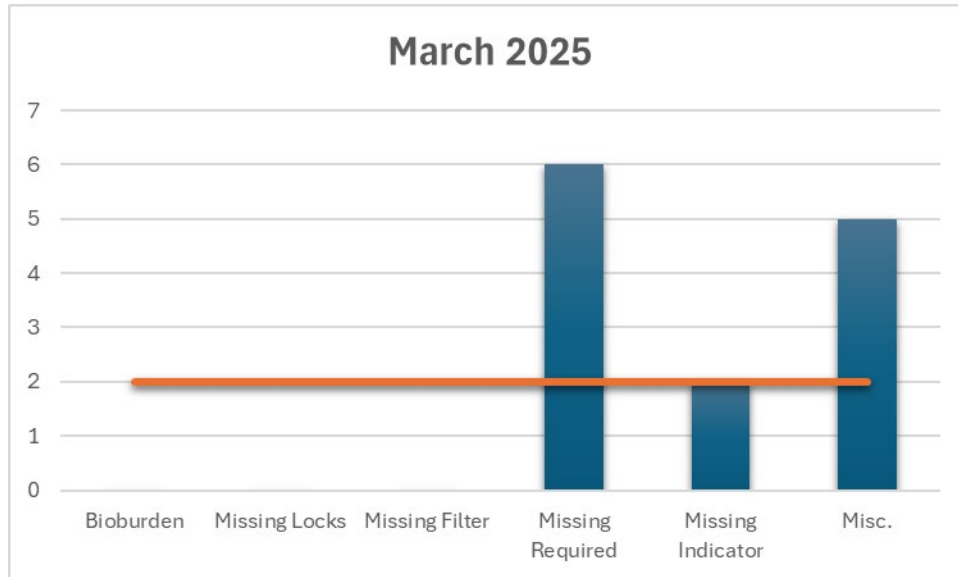
February 2025



March 2025



# Prepare to Share Your Reliable Data



- Inspection process created to ensure unsterile loads are inspected for locks and filters prior to sterilization.

- Corrective action plan developed in partnership with HR to hold technicians accountable for bioburden errors.

- Use charts
- Bullet point actions taken to make improvements
- Suggest a baseline for your data



# High Reliability Review

- Proficient People + Perfect Processes = High Reliability
- Incomplete orientation and or broken processes prevent highly reliable sterile processing service.
- Implementing a continuous quality improvement program can help develop a highly reliable sterile processing service.
- Review errors and allow it to guide audits to identify education and or process requirements
- Document data and share improvements





**THANK  
YOU!**